

# Installation Instructions

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## TGSUV1B SUV Salt Spreader



### SPREADER ASSEMBLY

Check contents of box against parts list to make sure all components are included. When ordering replacement or spare parts refer to parts list for part numbers.

### TOOLS NEEDED FOR ASSEMBLY

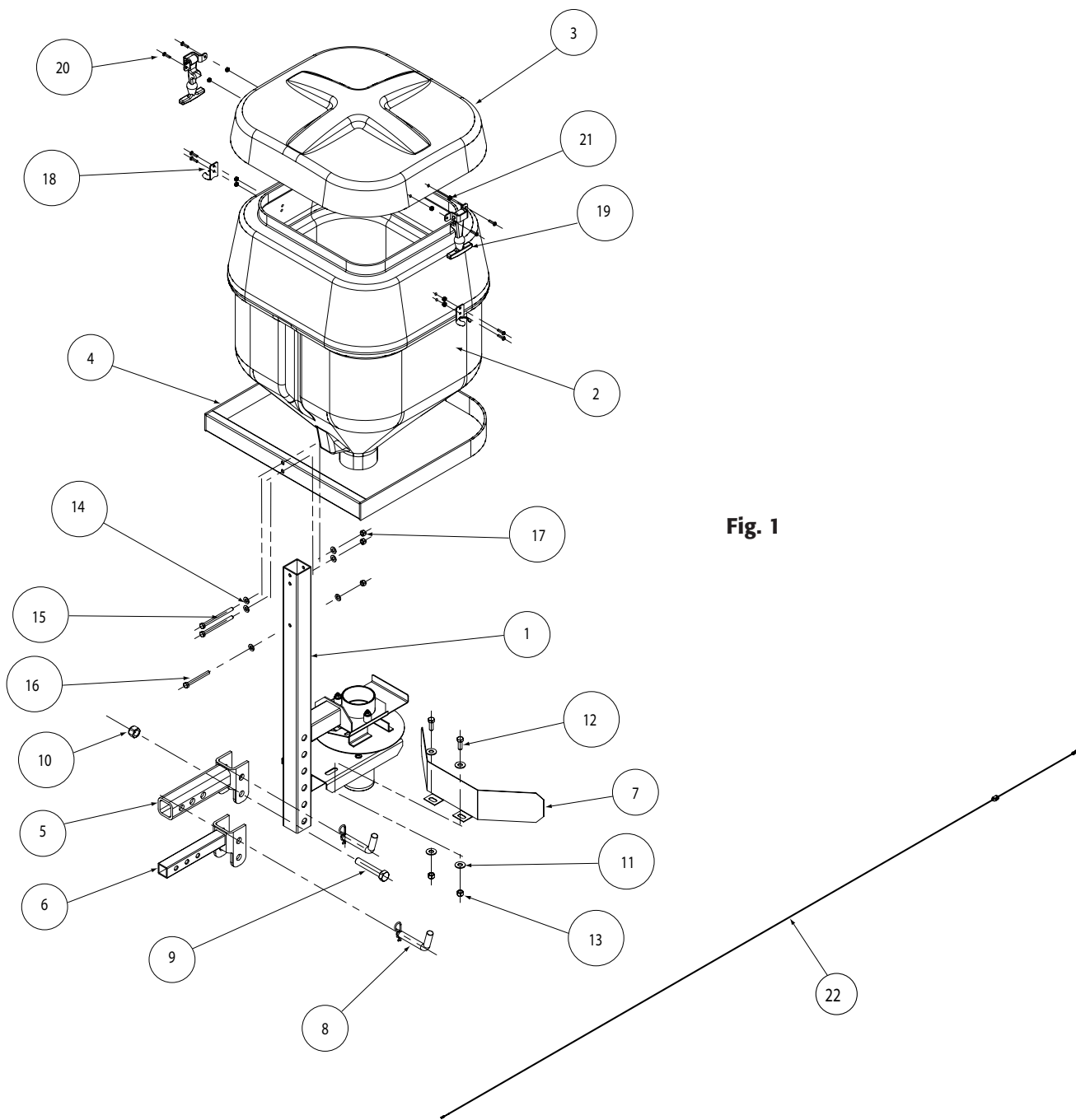
- 3/8 or 1/2 drives ratchet with 3/8, 7/16, 1/2, 9/16 & 15/16 sockets.
- 7/16, 1/2, 9/16 & 15/16 wrench.
- 1/8" Allen wrench

### SPINNER SHIELD AND RECEIVER MOUNT

See Fig.1

Install the 2" or 1¼" receiver mount (5 or 6) into your truck or SUV receiver hitch. Secure receiver mount using hitch pin (8). Attach the motor/frame assembly to the receiver mount by inserting the 5/8 bolt and nut (9, 10) in the bottom hole and the hitch pin (8) in the top hole. **It is recommended to mount the frame at the highest possible position for assembly purposes.** Install the spinner shield (7) with 3/8-16 x 1 HH cap Screws, flat washers and hex nuts (11, 12, and 13). Position the shield about a 1/2" away from the spinner plate and center it to the spinner. The shield position can be changed later to alter the salt pattern if needed.

—continued inside

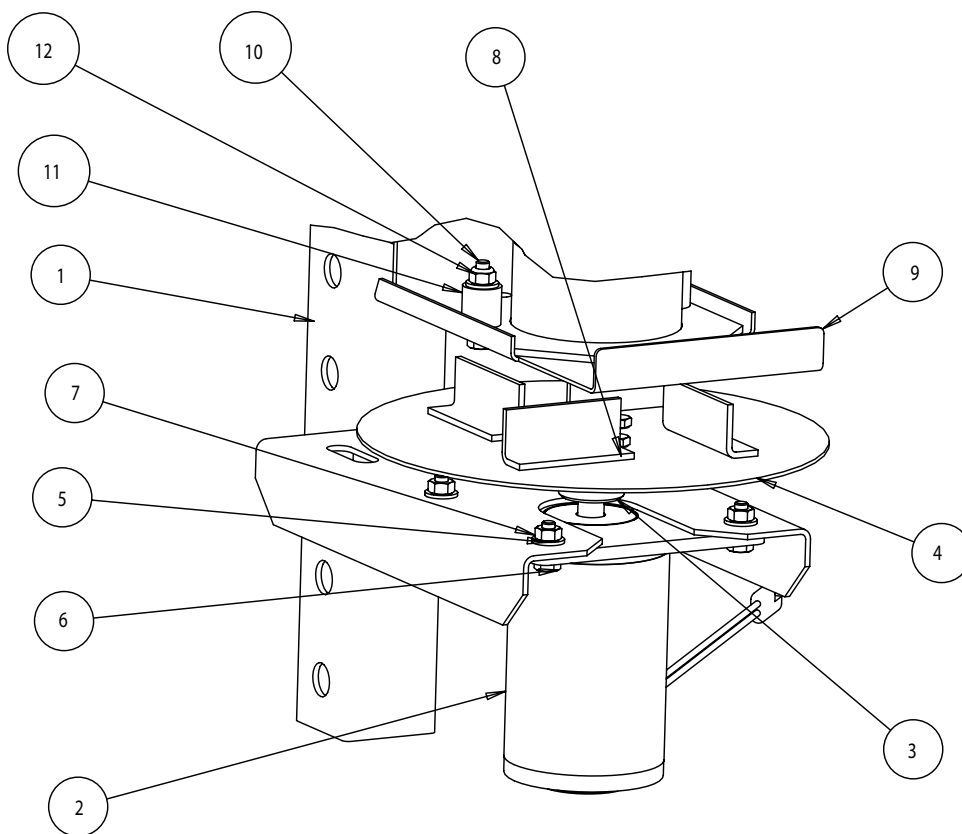


**Fig. 1**

**Bill of Materials**

ITEM	PART NO.	QTY.	DESCRIPTION
1	3005620	1	Motor and Frame Assy., TGSUV1A
2	3005614	1	Hopper, w/ Insert & Graphics, Assy., TGSUV1
3	3003571	1	Lid, TGSUV1
4	3003902	1	Band, TGSUV1, Weldment
5	3004589	1	Rec. Mount, Swing Down, TGSUV1 Weldment
6	3004590	1	Rec. Mount, 1-1/4, Fold Down, Weldment, TGSUV1
7	3005977	1	Shield, Spinner, TGSUV1A
8	HP6235WCCP	2	Hitch Pin w/ HP Cotter, Chrome
9	-	1	Screw, HH Cap 5/8-11 x 3.5 GR 5 ZN
10	-	1	Nut, Nylock 5/8-11
11	-	4	Washer, Flat 3/8 USS SST

ITEM	PART NO.	QTY.	DESCRIPTION
12	-	2	Screw, HHC 3/8-16 x 1 304 SST
13	-	2	Nut, Nylock 3/8-16 x 7/16 SST
14	-	6	Washer, 5/16 SAE SST
15	-	2	Screw, HH CAP 5/16-18 x 4 SST
16	-	1	Screw, HH CAP 5/16-18 x 3 SST
17	-	3	Nut, Nylock 5/16-18 SS
18	3000626	2	A-Bracket, WJ201A
19	3002982	2	Strap, Hood Catch, Black
20	-	8	Screw, BHC #10-24 x .75 SST
21	-	8	Nut, Elastic Stop 10-24 SS
22	3001152	1	Harness, Wire Complete TGS03/04



**Fig. 2**

**HOPPER & BAND**

See Fig.1 on pg. 2

Slide the support band (4) over the hopper (2) from the bottom until it touches the hopper lip. Slide the hopper/band assembly over the top of the frame tube and onto the sleeve below until the holes in the hopper and band line up with the holes in the frame tube. Install two 5/16-18 x 4 HH cap screws (15) from the outside of the frame tube at the top through the band and hopper. Include flat washers (14) on both sides and nuts (17) on the inside. Install 5/16-18 x 3 HH cap screw (16) through the lower hole in the frame, into the hopper, with washers and nut on the inside of hopper. Install the cover latch keepers onto the hopper using #10-24 socket head screws (20) and nuts (21). Make sure the keeper (18) is facing down with the screws on top and that the screw head is on the outside and the nuts are on the inside. Install the cover latches (19) onto the cover using #10-24 socket head screws and nuts. Insert the screw thru the inside of the cover so that the nuts are on the outside of the cover.

**Bill of Materials**

ITEM	PART NO.	QTY.	DESCRIPTION
1	3005473	1	Frame, Welded, TGSUV1A w/ Sleeve
2	3005693	1	Motor, 12VDC, 1000 RPM, 1/8 HP w/ SAE Conn.
3	0202800	1	Hub, Spinner Finished
4	3003907	1	Spinner, Weldment, TGSUV1
5	-	8	Washer, Flat 1/4 SAE SST
6	-	7	Screw, CAP 1/4-20 x 3/4 SST
7	-	7	Nut, HEX 1/4-20 SST
8	-	3	Washer, 1/4 in. Spring Lock SST
9	3007502	1	Gate, Flow Adjuster, TGSUV1B
10	-	2	Screw, HHC 1/4-20 x 1-1/2 SS
11	3007502	2	Spring, Gate, TGSUV1
12	-	2	Nut, Nylon Insert 1/4-20 SST



## OPERATION

Install unit on vehicle by sliding into receiver hitch. Be sure to install receiver safety pin. Plug wire harness (22) into the aux. power outlet. The aux. power outlet of the vehicle should be rated at 20 amps – check the vehicles owners manual. Wire harness comes equipped with a 15 amp fuse. **DO NOT USE FUSES RATED FOR MORE THAN 20 AMPS IN THE SPREADER WIRING HARNESS PLUG.**

**VARIOUS MATERIALS HAVE DIFFERENT MOISTURE ABSORPTION RATE, SOME MATERIALS MAY NOT PERFORM AS DESIRED. THEREFORE, THE SUBSTITUTION OF THE ALTERNATE MATERIAL MAY BE NECESSARY FOR OPTIMUM PERFORMANCE.**

## ADJUSTMENT

See Fig.2 on pg. 3

Adjust flow gate (9) to achieve desired material flow. To move flow gate easily adjust rubber springs (11) by loosening 1/4-20 screws and nuts (10, 12); retighten after gate is in desired position. Fill hopper with just enough material to use it completely.

**CAUTION: WHEN FILLING HOPPER, MAKE CERTAIN THERE ARE NO LARGE OBJECTS CONTAINED IN THE MATERIAL, WHICH CAN CAUSE SPREADER TO CLOG OR SPINNER TO STOP AND BLOW THE FUSE. NEVER LEAVE MATERIAL IN THE HOPPER FOR EXTENDED PERIODS OF TIME.**

## MAINTENANCE

1. Periodically inspect and retighten, if necessary, loose nuts and bolts.
2. Inspect electrical components for damaged insulation. Replace any electrical component if the insulation is damaged or broken.
3. Empty hopper after each use and hose the spreader off.

**DO NOT ATTEMPT TO TILT SPREADER WITH MATERIAL IN THE HOPPER OR WHILE VEHICLE IS MOVING.**

### FULL ONE YEAR WARRANTY

Manufacturer will repair, or at manufacturer's discretion will replace any part of this salt spreader which proves to be defective in workmanship or material under normal use for a period of one year from the date of delivery to the original purchaser. Any cost incurred in returning the product to the supplier is the responsibility of the consumer.

### EXCLUSIONS

Manufacturer shall not be liable for special, incidental, or consequential damages, or for damages resulting from lack of necessary maintenance, from misuse, abuse, acts of God, or alteration of the product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.